

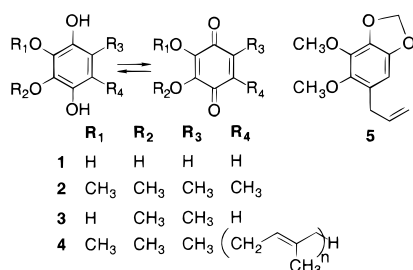
## Synthesis of 1,2,3,4-Tetrahydroxybenzene from D-Glucose: Exploiting *myo*-Inositol as a Precursor to Aromatic Chemicals

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Polyhydroxy benzenes and quinones possessing the oxygenation pattern of 1,2,3,4-tetrahydroxybenzene **1** often display biological activity. Aurantiogliocladin **2** and fumigatin **3** are antibiotics.<sup>1</sup> Coenzyme  $Q_{n=10}$  **4** is an essential antioxidant in humans protecting low-density lipoproteins from atherosclerosis-related oxidative modification.<sup>2</sup> Dillapiole **5** is a pyrethrin synergist and responsible for the sedative effect of *Perilla frutescens* leaves.<sup>3</sup> A synthetic route (Scheme 1) has now been elaborated which provides convenient access to 1,2,3,4-tetrahydroxybenzene **1**.

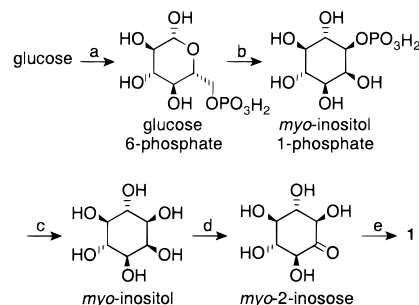


droxybenzene via *myo*-inositol intermediacy. The general utility of this route is demonstrated by a concise synthesis of coenzyme  $Q_{n=3}$  **4**. While the shikimate pathway and polyketide biosynthesis have traditionally provided biocatalytic access to aromatic chemicals, syntheses of 1,2,3,4-tetrahydroxybenzene **1** and coenzyme  $Q_{n=3}$  **4** are distinguished by the recruitment of *myo*-inositol biosynthesis.

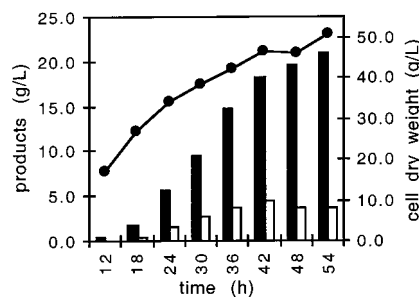
Synthesis of *myo*-inositol by *Escherichia coli* JWF1/pAD1.88A begins with D-glucose uptake and conversion to D-glucose 6-phosphate catalyzed by the *E. coli* phosphotransferase system<sup>4</sup> where phosphoenolpyruvate is the source of the transferred phosphoryl group (Scheme 1). D-Glucose 6-phosphate then undergoes cyclization to *myo*-inositol 1-phosphate catalyzed by *myo*-inositol 1-phosphate synthase. This enzyme activity, which results from expression of the *Saccharomyces cerevisiae* *INO1* gene<sup>5</sup> on plasmid pAD1.88A, varied significantly (0.022, 0.043, 0.018, and 0.009  $\mu\text{mol}/\text{min}/\text{mg}$  at 18, 30, 42, and 54 h, respectively) over the course of the fermentation.

*E. coli* JWF1/pAD1.88A synthesized 21 g/L *myo*-inositol and 4 g/L *myo*-inositol 1-phosphate in 11% combined yield (mol/mol) from D-glucose under fed-batch fermentor conditions (Figure 1). Both *myo*-inositol and *myo*-inositol 1-phosphate accumulated in the culture supernatant. In eucaryotes, hydrolysis of *myo*-

### Scheme 1<sup>a</sup>



<sup>a</sup> Key: (a) phosphoenolpyruvate:carbohydrate phosphotransferase; (b) *myo*-inositol 1-phosphate synthase; (c) phosphatase activity; (d) dehydrogenase activity; (e) 0.5 M H<sub>2</sub>SO<sub>4</sub>, H<sub>2</sub>O, reflux.



**Figure 1.** Cultivation of *E. coli* JWF1/pAD1.88A under fed-batch fermentor conditions: solid bar, inositol; open bar, *myo*-inositol 1-phosphate; (●) cell dry weight.

inositol 1-phosphate to *myo*-inositol is catalyzed by the enzyme inositol monophosphatase.<sup>6</sup> Phosphoester hydrolysis was fortuitously catalyzed in *E. coli* JWF1/pAD1.88A by unidentified cytosolic or periplasmic phosphatase activity.

Oxidation of *myo*-inositol to *myo*-2-inosose, the next step in the conversion of D-glucose into 1,2,3,4-tetrahydroxybenzene **1**, is the first catabolic step when *myo*-inositol is used as a sole source of carbon for growth and metabolism by microbes such as *Bacillus subtilis*.<sup>7</sup> *myo*-Inositol can also be oxidized by *Gluconobacter oxidans* without loss of product *myo*-2-inosose to catabolism.<sup>8</sup> Accordingly, incubation of *G. oxidans* ATCC 621 in medium containing microbe-synthesized *myo*-inositol led to the formation of *myo*-2-inosose (Scheme 1) in 95% isolated yield.

Inososes have been thought to be stable under acidic conditions and reactive under basic conditions with reported aromatizations resulting from successive  $\beta$ -eliminations being dominated by formation of 1,2,3,5-tetrahydroxybenzene.<sup>9</sup> We, however, observed *myo*-2-inosose to be reactive under acidic conditions with no apparent formation of 1,2,3,5-tetrahydroxybenzene. Refluxing *G. oxidans*-produced *myo*-2-inosose for 9 h in degassed, aqueous 0.5 M H<sub>2</sub>SO<sub>4</sub> under argon cleanly afforded 1,2,3,4-tetrahydroxybenzene in 66% isolated yield.

Conversion of D-glucose into 1,2,3,4-tetrahydroxybenzene **1** is a three-step synthesis. 1,2,3,4-Tetrahydroxybenzene **1** has historically been obtained from pyrogallol **6** by a longer route (Scheme 2) involving synthesis and subsequent hydrolysis of aminopyrogallol **7**.<sup>10</sup> Due to the tedious nature of this synthesis,<sup>10b</sup> two alternate routes (Scheme 2) were used to obtain authentic

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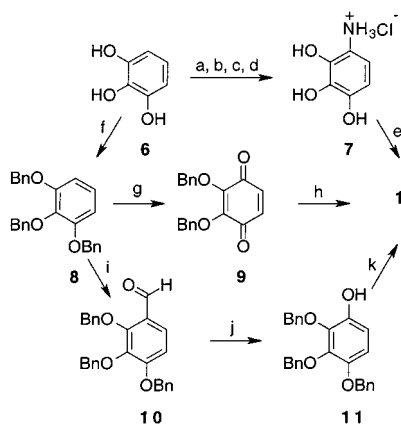
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Scheme 2<sup>a</sup>

<sup>a</sup> Key: (a)  $\text{Cl}_2\text{C}(\text{O})$ , pyridine, xylene, reflux; (b)  $\text{H}_2\text{SO}_4$ ,  $\text{HNO}_3$ ; (c)  $\text{KOH}$  (aq); (d)  $\text{Zn}$ ,  $\text{HCl}$ ; (e)  $\text{H}_2\text{O}$ , reflux; (f)  $\text{BnBr}$ ,  $\text{K}_2\text{CO}_3$ , acetone, reflux, 83%; (g)  $\text{K}_3\text{Fe}(\text{CN})_6$ ,  $\text{H}_2\text{O}_2$ ,  $\text{AcOH}$ , 11%; (h)  $\text{H}_2$ , 10%  $\text{Pd/C}$ ,  $\text{EtOH}$ , 100%; (i) *N*-methylformanilide,  $\text{POCl}_3$ , 60 °C, 93%; (j)  $\text{HCO}_2\text{H}$ ,  $\text{H}_2\text{O}_2$ ,  $\text{CH}_2\text{Cl}_2$ , 0 °C to room temperature, 95%; (k)  $\text{H}_2$ , 10%  $\text{Pd/C}$ ,  $\text{EtOH}$ , 80%.

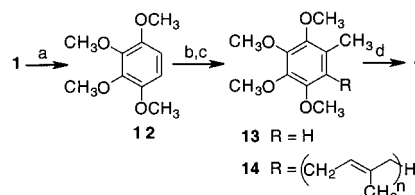
samples of 1,2,3,4-tetrahydroxybenzene **1**. Low-yielding, direct hydroxylation<sup>11</sup> of protected pyrogallol **8** or higher-yielding, indirect oxidation via formyl **10** intermediacy<sup>12</sup> yielded respectively quinone **9** and phenol **11**.<sup>12</sup> Hydrogenation of **9** and **11** afforded products which were identical to 1,2,3,4-tetrahydroxybenzene **1** synthesized (Scheme 1) from D-glucose.

Variations in strategies employed for hydroxyl protection combined with the ease of metalation and alkylation of the aromatic nucleus makes **1** a versatile intermediate for the synthesis of a wide spectrum of naturally occurring 1,2,3,4-tetrahydroxybenzene derivatives. For example, permethylation (Scheme 3) of **1** leads to tetramethyl **12** which undergoes facile lithiation and methylation affording **13** in high yield. Formation of an organocuprate from **13**, farnesylation, and subsequent reaction with  $(\text{NH}_4)_2\text{Ce}(\text{NO}_3)_6$  affords coenzyme  $\text{Q}_{n=3}$  **4**. This four-step synthesis of coenzyme  $\text{Q}_n$  from tetrahydroxybenzene **1** is equal in length to the shortest reported<sup>13a</sup> synthesis of coenzyme  $\text{Q}_n$  which

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Scheme 3<sup>a</sup>

<sup>a</sup> Key: (a)  $(\text{CH}_3)_2\text{SO}_4$ ,  $\text{NaOH}$ , 69%; (b) (i) *n*-BuLi, TMEDA, hexanes, THF, 0 °C; (ii)  $\text{CH}_3\text{I}$ , 0 °C, 83%; (c) (i) *n*-BuLi, TMEDA, hexanes, 0 °C; (ii)  $\text{CuCN}$ , THF,  $\text{Et}_2\text{O}$ , 0 °C; (iii) farnesyl bromide, -78 °C, 57%; (d)  $\text{CAN}$ , pyridine-2,6-dicarboxylate,  $\text{CH}_3\text{CN}/\text{H}_2\text{O}$ , 0 °C, 46%.

uses *p*-cresol as a starting material and substantially shorter than syntheses of coenzyme  $\text{Q}_n$  from pyrogallol, gallic acid, or vanillin.<sup>13b-d</sup>

Only one oxygen atom in coenzyme  $\text{Q}_n$ , a shikimate pathway product, is directly derived from D-glucose. The remaining oxygen atoms are derived from  $\text{O}_2$  via enzyme-catalyzed hydroxylations. Trihydroxybenzenes, pyrogallol and phloroglucinol possess the maximum number of oxygen atoms attached to a benzene nucleus by the shikimate pathway or polyketide biosynthesis in lieu of enzyme-catalyzed hydroxylation. At least a dozen enzymes are required to disassemble and reassemble the carbon atoms of D-glucose into the benzene nucleus of coenzyme  $\text{Q}_n$ , pyrogallols, and phloroglucinols. By comparison, synthesis of 1,2,3,4-tetrahydroxybenzene **1** via *myo*-inositol intermediacy requires only four enzymes and an acid-catalyzed dehydration for all six carbon and all four oxygen atoms to be directly derived from the carbon and oxygen atoms of D-glucose. Synthesis (Scheme 1) of 1,2,3,4-tetrahydroxybenzene **1** is thus a useful example of enzyme and atom<sup>14</sup> economy in organic synthesis in addition to being a significant strategic departure from previous biocatalytic syntheses of aromatic chemicals from D-glucose.

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**Supporting Information Available:** Synthesis of *myo*-inositol, *myo*-2-inosose, **1**, **8**, **9**, **10**, **11**, **12**, **13**, **14**, and **4** (PDF). This material is available free of charge via the Internet at <http://pubs.acs.org>.

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